



## MASTERMIG 220/2 230-400V



WITH  
WELDING  
ACCESSORIES

Aluminium

STEEL  
STAINLESS  
STEELS

### Overview

#### MASTERMIG 220/2 230-400V

cod. 821064

MIG-MAG/BRAZING welding machine. Designed for continuous and spot welding with electronic regulation of spot welding time.

Thanks to optional kits this model allows also sheet tempering and riveting.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Complete with MIG-MAG welding accessories.

### Technical data

<b>CODE</b>	CODE 821064	<b>P<sub>MAX</sub></b>	MAX ABSORBED POWER 6,5 kW	<b>AL</b>	ALUMINIUM WELDING WIRE DIAM. 0,8 - 1 mm
<b>V<sub>3PH</sub></b>	THREE PHASE MAINS VOLTAGE 230 / 400 V	<b>P<sub>60%</sub></b>	ABSORBED POWER AT 60% 4 kW	<b>BZ</b>	BRAZING WIRE DIAM. 0,8 - 1 mm
<b>F</b>	MAINS FREQUENCY 50 / 60 Hz	<b>FUSE</b>	MAINS FUSE 16 / 10 A	<b>IP</b>	PROTECTION DEGREE IP22
<b>A<sub>MIN</sub> MAX</b>	CURRENT RANGE 20 - 220 A	<b>PF</b>	POWER FACTOR (cosphi) 0,9	<b>W<sub>H</sub> L</b>	DIMENSIONS 87 - 45,3 - 80 cm
<b>A<sub>MAX</sub> 40°C</b>	MAX CURRENT 200 A - 30 %	<b>SUN</b>	ADJUSTMENT POSITIONS 8	<b>kg</b>	WEIGHT 56 kg
<b>A<sub>60%</sub> 40°C</b>	CURRENT AT 60% 140 A	<b>ST</b>	STEEL WELDING WIRE DIAMETER 0,6 - 1 mm	<b>BAR CODE</b>	EAN CODE 800489764039 6
<b>V<sub>0</sub></b>	MAX NO LOAD VOLTAGE 36 V	<b>SS</b>	INOX WELDING WIRE DIAMETER 0,8 - 1 mm		

### Included Accessories



## MASTERMIG 220/2 230-400V



ARGON GAS BOTTLE IT ADAPTOR - 432036



TOLEDO 250 WORK CLAMP 250A - 712030



GAS REGULATOR 2 MANOMETERS - 722119



MT15 MIG TORCH 3 M - 742180