



MASTERMIG 400 230-400V



Overview

MASTERMIG 400 230-400V

cod. 827004

MIG-MAG/FLUX/BRAZING welding machine with removable wire feeder, fit for use in the industrial field.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Features:

- Very strong
- Numerous steps for regulation of arc voltage
- Regulation of spot welding time
- Two positions for reactance
- Thermostatic protection

Thanks to the extensions (optional) it is possible to increase the working range between wire feeder and power source up to 10 meters.

Complete with MIG-MAG welding accessories.

Technical data

CODE 827004	MAX ABSORBED POWER 20 kW	FLUX CORED WELDING WIRE DIAM. 1 - 1,2 mm
THREE PHASE MAINS VOLTAGE 230 / 400 V	ABSORBED POWER AT 60% 10 kW	BRAZING WIRE DIAM. 0,8 - 1,2 mm
MAINS FREQUENCY 50 / 60 Hz	POWER FACTOR (cosphi) 0,9	PROTECTION DEGREE IP22
CURRENT RANGE 50 - 400 A	ADJUSTMENT POSITIONS 18	DIMENSIONS 94,5 - 56,5 - 83 cm
MAX CURRENT 400 A - 25 %	STEEL WELDING WIRE DIAMETER 0,6 - 1,6 mm	WEIGHT 104 kg
CURRENT AT 60% 240 A	INOX WELDING WIRE DIAMETER 0,8 - 1,6 mm	EAN CODE 800489764043 3



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MAX NO LOAD VOLTAGE 45,5 V



ALUMINIUM WELDING WIRE DIAM. 0,8
- 1,2 mm

Included Accessories



ARGON GAS BOTTLE IT ADAPTOR - 432036



MT36 MIG TORCH 3 M - 742186



CABLE 35 MMQ 3 M WORK CLAMP DX50 - 723030



GAS REGULATOR 2 MANOMETERS - 722346