



ELECTROMIG 400 SYNERGIC 230/400V



Overview

ELECTROMIG 400 SYNERGIC 230/400V

cod. 816090

MIG-MAG/FLUX/BRAZING/MMA and TIG DC-Lift multiprocess inverter welding machine controlled by a microprocessor, with 4-roller wire feeder. Flexible use with various welded materials (steel, stainless steel, aluminium) or brazed materials (galvanised sheet metal). Wide variety of application fields, from industry to maintenance, installation to bodywork activities. Synergic adjustment makes the product simple to use. The Made in Telwin ATC technology makes it easy to achieve excellent standards of welding on thin materials thanks to state-of-the-art control of the arc.

Features:

- Manual or synergic operating;
- 40 pre-set synergic curves;
- Possibility of creating, saving and retrieving customised welding programs;
- MIG-MAG adjustments: wire up slope, electronic reactance, wire burn-back time, post gas;
- 2/4 time operation selection, Bi-Level, spot, inch and mm material thicknesses;
- Adjustments in MMA: hot start, arc force, anti-stick;
- VRD selection.
- Protections: thermostatic, overvoltage, undervoltage, overcurrent, engine driven generator (+/-15%);
- TIG Lift

Complete with MIG-MAG torch, cable and earth clamp.

Technical data

THREE PHASE MAINS VOLTAGE 230 / 400 V	ABSORBED CURRENT AT 60% - MAX 17 / 15 A	INOX WELDING WIRE DIAMETER 0,8 - 1,6 mm
MAINS FREQUENCY 50 / 60 Hz	MAX ABSORBED POWER 12,6 / 16,5 kW	ALUMINIUM WELDING WIRE DIAM. 0,8 - 1,6 mm
CURRENT RANGE 20 - 320 / 20 - 400 A	ABSORBED POWER AT 60% 6,5 / 9,5 kW	FLUX CORED WELDING WIRE DIAM. 1 - 1,2 mm



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MAX CURRENT 320 A - 25% / 400 - 30%	EFFICIENCY 89 %	BRAZING WIRE DIAM. 0,8 - 1,2 mm
CURRENT AT 60% 200 / 270 A	POWER FACTOR (cosphi) 0,9	PROTECTION DEGREE IP23
MAX NO LOAD VOLTAGE 106 / 73 V	D. USABLE ELECTRODES IN DC 1,6 - 8 mm	DIMENSIONS 86,5 - 39 - 91,5 cm
MAX ABSORBED CURRENT 33 / 25 A	STEEL WELDING WIRE DIAMETER 0,6 - 1,6 mm	

Included Accessories

CABLE 35 MMQ 3 M WORK CLAMP DX50 - 723030

MT36 MIG TORCH 3 M - 742186