

NEW



GEN SET S.p.a.

Via Stazione,5 - 27030 Villanova D' Ardenghi (Pavia) Italy Tel. (+39) 0382-5091 - Fax (+39) 0382-509-244 E-mail: genset@genset.it - internet: //www.genset.it



MPM 500 P

ENGINE DRIVEN WELDER/GENERATOR/DELIVERS 500 A OF DC WELD OUTPUT/ SINGLE-PHASE AUXILIARY POWER AVAILABLE/DIESEL ENGINE 1500/1800 RPM

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Welding Processes: SMAW (stick) / CAG

+ DAS, auto engine protection shutdown system + 12V built-in battery with electric start with warning lights in case of:

with warning lights in case of:
- battery charger failure
- low fuel level
- low oil pressure

+ Fuel level gauge
+ Single-phase voltmeter
+ Engine hourmeter
+ 50/60 Hz selector

- low oil pressure + 50/60 Hz selector - high coolant temperature + Emergency STOP button

+ 1 x 32 A 230 V single-phase EEC socket protected + Remote control socket by circuit breaker + Arc Force Control switch

+ 1 x 32 A 110 V single-phase EEC socket protected + Carbon Arc Gouging (CAG) socket by circuit breaker + Central lifting eye

+ 1 x 16 A 110 V single-phase EEC socket protected + Fork-lift pockets

by circuit breaker

Gen Set Options

+ Built-in polarity reversing switch

(factory options) + Spark arrester muffler

+400 V (50 Hz) /460 V (60 Hz) three-phase outlet protected by ELCB plus main circuit breaker

+ Earth Leakage Circuit Breaker (ELCB) for 240/230 V single-phase outlet

+ Earth Leakage Circuit Breaker (ELCB) for 120/110 V single-phase outlet

+ Weld Voltmeter and Ammeter

+ MIG welding + TIG welding

+ Low cooling level stop device

Accessories on Request

+ Two-wheels site tow undercarriage (GRT2W) + Welding cables Ø 50 mm² (20+15 m) + Four-wheels site tow undercarriage (GRT4W) with accessories

+ Remote control unit with 20 m cable and plug + Reverse polarity switch kit

Noise Level + Lwa 95 (70 dB a 7 m)

DC Welding 60 Hz

+ Duty Cycle @ 40%: 500 A - 30 V + Stepless control (CC mode): 30 A - 500 A + Duty Cycle @ 60%: 450 A - 38 V + Open Circuit Voltage: 70 V + Duty Cycle @ 100%: 400 A - 36 V + Max welding rod: 8 mm

AC Generator

+ Type: Gen Set asynchronous self-excited and self-protected

+ Single-phase power: 10 kVA - 240 V / 5 kVA - 120 V + Three-phase power: 17 kVA - 460 V (factory option)

+ Power Factor: cos φ 0,8

AC Generator 50 Hz

60 Hz

+ Type: Gen Set asynchronous self-excited and self-protected

+ Single-phase power: 10 kVA - 230 V / 5 kVA - 110 V + Three-phase power: 16 kVA - 400 V (factory option)

+ Power Factor: $\cos \phi 0.8$

Diesel Engine Perkins 404D-22G

1800 rpm				
Stand by Power: 32,4 HP (23.9 kWm)				
Fuel consumption @ 75%: 4,8 l/h				
Cylinder: 4 - Displacement: 2216 cm ³				
Cooling system: water				
Starting system: electric				

Other Features

+ Insulation Class: H + Fuel tank capacity: 701

+ Ambient temperature: 40 °C (*) + Dimensions (L x W x H): 1855 x 737 x 1119 mm + Altitude: 1000 mt (*) + Weight: 895 kg

+ Mechanical Protection: IP 23

(*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.