



SUPERIOR 400CE VRD MIG PACK AQUA230-400V



Overview

SUPERIOR 400CE VRD MIG PACK AQUA230-400V

cod. 816042

High power MIG-MAG/FLUX/MMA/TIG multi-process inverter generator suitable for heavy duty use on worksites and industrial environments. MIG-MAG welding of all types of steels and steel by-products and MMA welding of all types of electrodes up to 6 mm in diameter. The optional removable wire feeder and connection cables make it possible to increase the field of intervention. Compactness and easy transport features guarantee high levels of mobility and flexibility of use. Complete with wirefeeder, MIG-MAG welding accessories, trolley and water cooling unit GRA 4000.

Technical data

CODE	CODE 816042	A_{MAX}	MAX ABSORBED CURRENT 24 / 20 A	OST	STEEL WELDING WIRE DIAMETER 0,6 - 1,6 mm
V_{3PH}	THREE PHASE MAINS VOLTAGE 230 / 400 V	A_{MAX}^{60%}	ABSORBED CURRENT AT 60% - MAX 14 / 8,5 A	SS	INOX WELDING WIRE DIAMETER 0,8 - 1,6 mm
F	MAINS FREQUENCY 50 / 60 Hz	P_{MAX}	MAX ABSORBED POWER 8 / 14 kW	AL	ALUMINIUM WELDING WIRE DIAM. 0,8 - 1,6 mm
A_{MIN}^{MAX}	CURRENT RANGE 10 - 300 / 10 - 350 A	P_{60%}	ABSORBED POWER AT 60% 5 / 8 kW	FX	FLUX CORED WELDING WIRE DIAM. 1 - 1,6 mm
A_{MAX}^{40°C}	MAX CURRENT 250 A - 35 % / 330 - 35%	η	EFFICIENCY 86 %	BZ	BRAZING WIRE DIAM. 0,8 - 1,2 mm
A_{60%}^{40°C}	CURRENT AT 60% 170 / 230 A	φ	POWER FACTOR (cosphi) 0,9	IP	PROTECTION DEGREE IP23



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MAX NO LOAD VOLTAGE 63 / 62 V



D. USABLE ELECTRODES IN DC 1,6 - 6 mm

Included Accessories

 MT500 MIG TORCH 3 M AQUA - 722625