

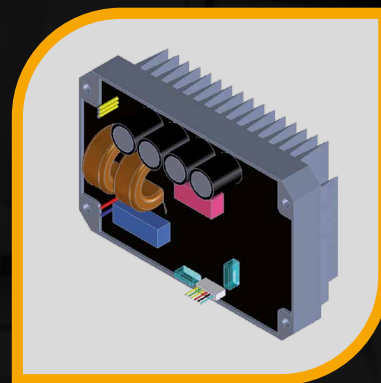
# WELDBABY 180i



Honda GX200 Engine



Control Panel



Inverter



Stage V

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**GenSet s.p.a.**

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**PORTABLE ENGINE DRIVEN WELDER WITH INVERTER**  
**WELDING OUTPUT POWER 165 A DC**  
**AC SINGLE-PHASE AUXILIARY POWER AVAILABLE**  
**PETROL ENGINE 4000 RPM STAGE V**

<b>Standard Features</b>	<p><b>Welding processes: SMAW (stick)</b></p> <ul style="list-style-type: none"> <li>• Low oil level shutdown device</li> <li>• 1 x 16 A, 110V AC- single-phase EEC socket</li> <li>• 1 x 16 A, 230V AC- single-phase EEC socket</li> <li>• Switch breaker</li> <li>• Automatic idle device when no load is connected</li> </ul>
<b>Noise level</b>	<ul style="list-style-type: none"> <li>• Lwa 98 (73 dB a 7 mt)</li> </ul>
<b>DC welding</b>	<ul style="list-style-type: none"> <li>• Duty Cycle @ 60%: 165 A - 24 V</li> <li>• Output range: 40 A - 165 A</li> <li>• Open Circuit Voltage: 70 V</li> <li>• Max welding rod: 4 mm</li> </ul>
<b>AC generator - 50Hz</b>	<ul style="list-style-type: none"> <li>• Type: synchronous, permanent magnets (PMG)</li> <li>• Single-phase power: 1 kVA - 230 V AC</li> <li>• Single-phase power: 0,5 kVA - 110 V AC</li> <li>• Fattore di potenza: <math>\cos \phi</math> 0,8</li> </ul>
<b>Petrol Engine 4000 rpm</b>	<ul style="list-style-type: none"> <li>• Type: Honda GX 200 OHV - STAGEV - 1 cyl. - 7,2 HP (5,3 kWm) - 196 cm<sup>3</sup></li> <li>• Cooling system: air</li> <li>• Starting system: recoil</li> <li>• Fuel tank capacity: 3,8 lt</li> <li>• Fuel consumption @ 75%: 1,8 lt/h</li> </ul>
<b>Other features</b>	<ul style="list-style-type: none"> <li>• Insulation Class: H</li> <li>• Ambient temperature: 40 °C (*)</li> <li>• Altitude: 1000 mt (*)</li> <li>• Mechanical Protection: IP 23</li> <li>• Dimensions (L x W x H): 510 x 440 x 460 mm</li> <li>• Dry weight: 35 kg</li> </ul>