



# GYS MULTIWELD 320T WELDING MIG - MAG - MMA Inverter

Product price:

**1.254,00 € tax excluded**

## Product description:

GYS MULTIWELD 320T WELDING MIG - MAG - MMA Inverter

GYS MULTIWELD 320T MIG - MAG - MMA Inverter Welding Machine

GYS MULTIWELD 320T MIG - MAG - MMA Inverter WELDING MACHINE: Power and Precision for Your Welding Challenges

GYS MULTIWELD 320T is a state-of-the-art three-phase welding machine that combines three welding processes in one robust and versatile machine: MIG/MAG, flux cored wire and MMA. Equipped with an intuitive interface, a high-performance wire feeding system and advanced technologies, this welder guarantees excellent results on a variety of materials, including aluminium.

## Main features:

MIG/MAG: steel wire (Ø 0.6 - 1.2 mm), stainless steel wire (Ø 0.8 - 1.2 mm), aluminium wire (Ø 0.8 - 1.0 mm), flux cored wire (reverse polarity: Ø 0.9 - 1.2 mm)

MMA: basic and rutile electrodes (up to Ø 6 mm)

Welding functions:

Choice of button behaviour: 2T and 4T for greater customisation of the welding process.

Welding aid: table on the front panel to easily set the tension and wire diameter according to the thickness of the material to be welded.

Interface and controls:



Readable screen even in bright light.

Simple interface with buttons and knobs suitable for grooved hands for convenient and safe operation.

Wire feed system:

Compatible wire spools: Ø 200 / 300 mm

Powerful 4-roller wire feeder for efficient unwinding even of Ø 1.2 mm wire.

Other features:

European torch connector for quick assembly/disassembly.

Pre-installed socket (36 V AC - 4.2 A) for welding gas heater under pure CO2 (heater not included).

Compatible with US (type A) and EURO (types C/E/F) electrical sockets.

Reinforced body for strength and durability.

Reinforced wheels for stability and manoeuvrability.

Gas bottle holder 4 m<sup>3</sup>.

### **Technical characteristics:**

Supply voltage: 400 V

Mains frequency: 50/60 Hz

Adjustable welding current (MIG & MAG):

400V - I2 MMA: 40 - 300A

400V - I2 MIG: 40 - 300A

Reference standards:

EN 60974-1 (40°C)

Weight: 44 Kg

Degree of protection: IP 21

Product dimensions: 770 x 790 x 470 mm

Power combined with generator: 10 Kwa

**MACHINE THICKNESS**

GAS in 400V: 0.6 - 1.2 øm

NO GAS in 400V: 0.9 - 1.2 øm

Electronic Control: Automatic

Vacuum Voltage: 64 V



Looking for a portable welding machine with different features? Here you can find the whole range of HELVI or other specialized brands

Images and technical data are not binding and may be subject to revision by the supplier

**Product features:**

Phase: Three phase

Frequency (Hz): 50 / 60

Voltage (V): 400

Protection degree: IP21

Product dimensions (mm): 770 x 790 x 470

No-load voltage (V): 64

Regulation current (A): 400V - I2 MMA: 40 - 300 / I2 MIG: 40 - 320

Type of welding: MMA / MIG / MAG

Weight (Kg): 44

EN 60974-1 (40°C): X (40°C): 240A @ 60 % - 240A @ 60 %

