



# GYS MULTIPPEARL 210-2 - SALDATRICE Multiprocesso Inverter

Product price:

**824,82 € tax excluded**

## Product description:

GYS MULTIPPEARL 210-2 - Inverter Multi-Process Welding Machine

Maximum versatility with a single device: The GYS MULTIPPEARL 210-2 is a multi-process power source that masters the challenges of MIG/MAG (with or without gas), TIG DC and MMA welding, guaranteeing precise and reliable results.

Synergies for easy start-up: Equipped with 9 preset synergies, the MULTIPPEARL 210-2 simplifies start-up and ensures flawless welds on sheet metal between 0.6 and 6 mm thick, in any position.

Power and flexibility: Single-phase mains-powered with PFC/FV technology, this power source is an indispensable ally on the construction site, combining power and practicality.

## MIG-MAG for flawless results:

2-roller motor for coils from  $\varnothing$  100 to  $\varnothing$  200 mm.

Manual or synergic adjustment modes.

SPOT and DELAY functions for precise control.

Welding of sheets from 0.6 to 6 mm thick.

TIG DC and LIFT for precision welding:

TIG Lift trigger with TIG torch equipped with EURO connector.

Post Gas and Downslope adjustment for a flawless finish.





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**MMA for maximum versatility:**

Welding of different types of coated electrodes up to  $\varnothing$  5 mm (rutile, basic, stainless, steel, cast iron).

Adjustable Hot Start (0-100%) to facilitate ignition and adapt to metal type.

Adjustable Arc Force (0-100%) to optimise arc stability.

Anti-sticking function to reduce the risk of electrode sticking.

**Technical specifications:**

Supply voltage: 230 V - 110 V

Mains frequency: 50/60 Hz

Adjustable welding current (MMA & TIG):

110V - I2 MMA: 20 - 130A

230V - I2 MMA: 20 - 200A

110V - I2 TIG: 20 - 160A

230V - I2 TIG: 20-200A

Reference standards:

EN 60974-1 (40°C) for MIG

Weight: 16 Kg

Product dimensions: 250 x 450 x 350 mm

Power consumption: 7.5 Kw

Maximum compatible generator power: 9 kVA

power current: 20 - 150A IN 110V

power current: 20 - 200A IN 230V

MACHINE THICKNESS



GAS IN 110v: 0.6

NO GAS: 110V: 0.9

GAS IN 230V: 1.0

NO GAS: 1.2

Electronic Control: Automatic

Looking for a portable welding machine with different features? Here you can find the whole range of HELVI or other specialized brands

Images and technical data are not binding and may be subject to revision by the supplier

**Product features:**

Phase: Single phase

Frequency (Hz): 50 / 60

Voltage (V): 110 / 230

Product dimensions (mm): 250 x 450 x 350

Regulation current (A): 110V MMA I2: 20-130A TIG: 20-160A

Type of welding: MIG / MMA / TIG

Weight (Kg): 16

Maximum input power (KW): 7.5

EN60974-1 (40°C) MIG 110V: IA (60%): 100A - X% (I2 max): 150A -22%

EN60974-1 (40°C) MIG 230V: IA (60%): 130A - X% (I2 max): 200A 20%